## Claims

- 1. A carrier having a structure selected from the group consisting of monolithic honeycomb, pellet, bead, ring and foam, characterized in that alumina is disposed in the carrier and/or on the cell wall surface of the carrier.
- 2. A carrier according to Claim 1, wherein, in the carrier and/or on the cell wall surface of the carrier is further disposed a substance liable to react with an alkali metal and/or an alkaline earth metal both used as a catalyst
- 10 component, and/or an alkali metal and/or an alkaline earth metal.
  - 3. A carrier according to Claim 2, wherein the substance liable to react with an alkali metal and/or an alkaline earth metal is silica.
- 15 4. A carrier according to Claim 2 or 3, wherein the silica is disposed directly on the carrier and alumina is disposed thereon.
  - 5. A carrier according to any of Claims 1 to 4, wherein the carrier has a honeycomb structure.
- 20 6. A carrier according to any of Claims 1 to 5, wherein the carrier contains cordierite as a major component.
  - 7. A carrier according to any of Claims 1 to 6, wherein the alumina contains at least one kind selected from the group consisting of  $\gamma$ -alumina,  $\delta$ -alumina,  $\eta$ -alumina,  $\theta$ -
- 25 alumina,  $\alpha$ -alumina and amorphous alumina.

30

- 8. A carrier according to Claim 7, wherein the alumina contains  $\alpha$ -alumina as a major component.
- 9. A catalyst body comprising a carrier set forth in any of Claims 1 to 8 and a catalytic material carrier on the carrier.

- 10. A catalyst body according to Claim 9, wherein the catalytic material contains an alkali metal and/or an alkaline earth metal.
- 11. A method for producing a carrier having alumina coated
  5 thereon, characterized in that alumina is coated on a carrier
  to obtain a primary carrier having alumina coated thereon and
  then the obtained carrier is fired at least once.
  - 12. A method for producing a carrier having alumina coated thereon according to Claim 11, wherein the primary carrier baying alumina coated thereon is dried and then fired at
- 10 having alumina coated thereon is dried and then fired at least once.

15

30

- 13. A method for producing a carrier having alumina coated thereon according to Claim 11 or 12, wherein the primary carrier having alumina coated thereon is fired at least once at a temperature of 200% or higher.
- 14. A method for producing a carrier having alumina coated thereon according to any of Claims 11 to 13, wherein the primary carrier having alumina coated thereon is fired at least once at a temperature of  $1.300^{\circ}$  or lower.
- 15. A method for producing a carrier having alumina coated thereon according to any of Claims 1 to 14, wherein as the alumina to be coated, there is used any one kind selected from an alumina powder, an alumina sol, and a combination of an alumina powder and an alumina sol.
- 25 16. A method for producing a carrier having alumina coated thereon according to any of Claims 11 to 13, wherein as the alumina to be coated, an alumina sol is used.
  - 17. A method for producing a carrier having alumina coated thereon according to any of Claims 11 to 16, wherein the method comprises a step of coating a substance liable to

react with an alkali metal and/or an alkaline earth metal both used as a catalyst component, and/or an alkali metal and/or an alkaline earth metal.

18. A method for producing a carrier having alumina coated thereon according to Claim 17, wherein as the substance liable to react with an alkali metal and/or an alkaline earth metal both used as a catalyst component, and/or the alkali metal and/or the alkaline earth metal, there is used a sol of a substance liable to react with an alkali metal and/or an alkaline earth metal both used as a catalyst component, and/or a sol of an alkali metal and/or an alkaline earth metal.

10

15

- 19. A method for producing a carrier having alumina coated thereon according to Claim 17 or 18, wherein the sol of a substance liable to react with an alkali metal and/or an alkaline earth metal both used as a catalyst component, and/or the sol of an alkali metal and/or an alkaline earth metal is a silica sol.
- 20. A method for producing a carrier having alumina coated 20 thereon according to any of Claims 11 to 13, wherein the firing is conducted twice.